

## SERGER THREAD GUIDE

THREAD	NEEDLE(S)	UPPER LOOPER	LOWER LOOPER	TENSION
Clear Nylon	Yes	Yes	Yes	Normal
Topstitching	Yes	Yes	Yes	Slightly Looser
Rayon	Can Break	Yes	Can Break	Tighten
Woolly Nylon	Yes	Yes	Yes	Loosen
Metallic	May Fray	Yes	May Fray	Normal, Test
Crochet	Too Thick	Yes	Sometimes	Loosen a lot
Pearl Cotton	Too Thick	Yes	Sometimes	May need to loosen or remove completely from tension disc and/or thread guides.
Yarn	Too Thick	Yes	Sometimes	
Ribbon(silky)	Too Thick	Yes	Sometimes	
THREAD		YARDS PER LOOPER NEEDED TO SEW ONE YARD OF FABRIC		
Pearl Cotton		6-1/2		
Topstitching Thread		7		
Crochet Thread		8		
Sport Yard		5-1/2		
1/8" Ribbon		7-1/2		